



Originators and Designers of Specialty Reamers and Cutting Tools Since 1918

Stub Screw Machine Reamers Extra Length - Right Hand Spiral with Right Hand Cut



Schedule K1-b EX SERR

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These abbreviated versions of the chucking reamer are ideal for applications where the holes are shallow. Originally designed for use in screw machines, these tools can be used in a wide variety of machining applications. Pinholes in the shank allow for use in floating holders. GAMMONS® Stub Screw Machine Reamers are available in a wide variety of diameters, cuts and flute spirals. They are also available as semi-finished blanks.

Flute diameters are held to a tolerance of $+.0002"/-.0000"$ unless otherwise requested.

Also furnished as specials with end teeth, steps or pilots. Available in premium high-speed steel or carbide.

All surface treatments available upon request. Return to GAMMONS® for resharpener

Part Number	Blank	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length	Shank Length
SERR03A-4	3/A	.0871 - .0960	1.13	4	0.188	2.50	1.25
SERR02A-4	2/A	.0961 - .1110	1.13	4	0.188	2.50	1.25
SERR00A-4	A	.1111 - .1280	1.13	4	0.188	2.50	1.25
SERR00B-4	B	.1281 - .1410	1.13	4	0.188	2.50	1.25
SERR00C-4	C	.1411 - .1580	1.13	4	0.188	2.50	1.25
SERR00D-4	D	.1581 - .1730	1.13	4	0.188	2.50	1.25
SERR00E-4	E	.1731 - .1910	1.13	4	0.188	2.50	1.25
SERR00F-4	F	.1911 - .2190	1.13	4	0.188	4.00	1.25
SERR00G-4	G	.2191 - .2530	2.00	4	0.375	4.00	2.00
SERR00G-6	G	.2191 - .2530	2.00	6	0.375	4.00	2.00
SERR00H-4	H	.2531 - .2820	2.00	4	0.375	4.00	2.00
SERR00H-6	H	.2531 - .2820	2.00	6	0.375	4.00	2.00
SERR00I-4	I	.2821 - .3130	2.00	4	0.375	4.00	2.00
SERR00I-6	I	.2821 - .3130	2.00	6	0.375	4.00	2.00
SERR00J-4	J	.3131 - .3440	2.00	4	0.375	4.00	2.00
SERR00J-6	J	.3131 - .3440	2.00	6	0.375	4.00	2.00
SERR00K-4	K	.3441 - .3780	2.00	4	0.375	4.00	2.00
SERR00K-6	K	.3441 - .3780	2.00	6	0.375	4.00	2.00
SERR00L-4	L	.3781 - .4090	2.00	4	0.375	4.00	2.00
SERR00L-6	L	.3781 - .4090	2.00	6	0.375	4.00	2.00
SERR00M-4	M	.4091 - .4410	2.00	4	0.375	4.00	2.00
SERR00M-6	M	.4091 - .4410	2.00	6	0.375	4.00	2.00
SERR00N-4	N	.4411 - .4720	2.00	4	0.375	4.00	2.00
SERR00N-6	N	.4411 - .4720	2.00	6	0.375	4.00	2.00



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All surface treatments available upon request. Return to GAMMONS® for resharpening

Part Number	Blank	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length	Shank Length
SERR00O-4	O	.4721 - .5020	2.00	4	0.375	4.00	2.00
SERR00O-6	O	.4721 - .5020	2.00	6	0.375	4.00	2.00
SERR00P-4	P	.5021 - .5070	2.00	4	0.625	4.00	2.00
SERR00P-6	P	.5021 - .5070	2.00	6	0.625	4.00	2.00
SERR00Q-4	Q	.5071 - .6280	2.00	4	0.625	4.00	2.00
SERR00Q-8	Q	.5071 - .6280	2.00	8	0.625	4.00	2.00
SERR00R-4	R	.6281 - .6920	2.00	4	0.625	4.00	2.00
SERR00R-8	R	.6281 - .6920	2.00	8	0.625	4.00	2.00
SERR00S-4	S	.6921 - .7520	2.00	4	0.750	4.50	2.50
SERR00S-8	S	.6921 - .7520	2.00	8	0.750	4.50	2.50
SERR00T-4	T	.7521 - .8130	2.00	4	0.750	4.50	2.50
SERR00T-8	T	.7521 - .8130	2.00	8	0.750	4.50	2.50
SERR00U-4	U	.8131 - .8750	2.00	4	0.750	4.50	2.50
SERR00U-8	U	.8131 - .8750	2.00	8	0.750	4.50	2.50
SERR00V-4	V	.8751 - .9530	2.00	4	0.750	4.50	2.50
SERR00V-8	V	.8751 - .9530	2.00	8	0.750	4.50	2.50
SERR00W-4	W	.9531 - .9850	2.00	4	0.750	4.50	2.50
SERR00W-8	W	.9531 - .9850	2.00	8	0.750	4.50	2.50
SERR00X-4	X	.9851 - 1.047	2.00	4	0.750	4.50	2.50
SERR00X-8	X	.9851 - 1.047	2.00	8	0.750	4.50	2.50
SERR00Y-4	Y	1.048 - 1.110	2.00	4	0.750	4.50	2.50
SERR00Y-8	Y	1.048 - 1.110	2.00	8	0.750	4.50	2.50
SERR00Z-4	Z	1.111 - 1.235	2.00	4	0.750	4.50	2.50
SERR00Z-8	Z	1.111 - 1.235	2.00	8	0.750	4.50	2.50
SERR02Z-4	ZZ	1.236 - 1.360	2.00	4	0.750	4.50	2.50
SERR02Z-8	ZZ	1.236 - 1.360	2.00	8	0.750	4.50	2.50
SERR03Z-4	ZZZ	1.361 - 1.485	2.00	4	0.750	4.50	2.50
SERR03Z-8	ZZZ	1.361 - 1.485	2.00	8	0.750	4.50	2.50
SERR04Z-4	ZZZZ	1.486 - 1.610	2.00	4	0.750	4.50	2.50
SERR04Z-8	ZZZZ	1.486 - 1.610	2.00	8	0.750	4.50	2.50